

FACUTY OFENGINEERING Department of MechanicalEngineering

Ótemetőu.2-4,Debrecen,H-4028HungaryPhone: 52/512-900/77860,

State exam questions Mechanical Engineering MSc Production Engineering specialization

Optional:

Simulation of Manufacturing Systems and Processes and Production Automation

- 1. Please describe the concept of indicator system, please describe OEE indicator!
- 2. Please describe which cellular manufacturing layouts you know!
- 3. Please describe the concept of balancing (assembly line balancing)!
- 4. Please describe the concept and types of kanban!
- 5. Please describe the concept of cycle time!
- 6. Please describe the structure of pneumatic systems applied in the area of production automaiton!
- 7. Please describe the types and application areas of sensors applied in the area of production automation!
- 8. The integration of industrial robots in the complex manufacturing process. The types and constructions of industrial robots.
- 9. Rapid prototyping processes. Analysis of Objet Polyjet, Rapid Manufacturing and Hybrid technologies.
- 10. General construction of CNC machines. Function of ball circulating screw. The absorption of the tools in case of CNC machines.